



## MINIGRAT - Gratleiste

Minigrat\_Fr 01 CNC-VHM-Form cutters

- \* Be sure to use a locking ring or shrink collet
- \* Cutter speed 20-24,000 rpm
- \* Synchronous direction of rotation
- \* Milling cutter plunge speed 3m/min
- \* Cutter emergence speed 3m/min
- \* Feed rate 3m/min (depending on wood type)
- \* Attention: Resharpener is not recommended (due to measuring accuracy)
- \* To increase the service life, we recommend using the Leitz roughing cutter IDN 42288 or equivalent

